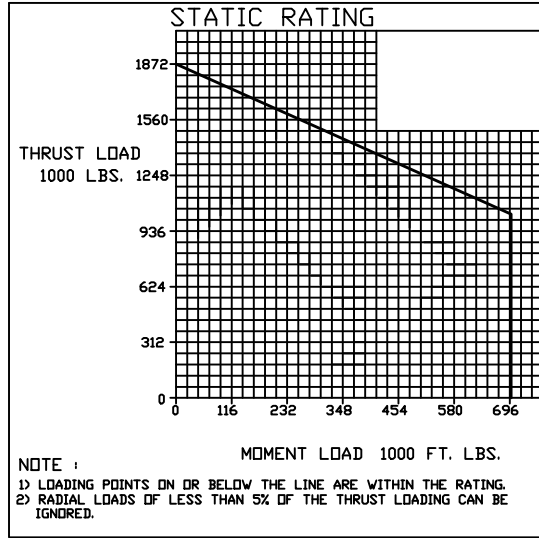


ZERK, 11/32 DIA. DRILL THRU, TAP 1/8-27 N.P.T.
(4) PLCS. - AS SHOWN



NOTES:

- 1) MARK "G" AT HARDNESS GAP ON OUTER RACE ON FACE OPPOSITE VIEW A.
- 2) MAX AXIAL THRUST: 1,874,200 LBS
MAX MOMENT: 700,000 FT-LBS ASSUMING GRADE 8 SCREWS (1,559,000 BALL PATH RATING)
- 3) INDUCTION HARDEN GEAR TEETH Rc 54-60. CASE DEPTH .090-135.



TOOTH HARDNESS CONTOUR

GEAR DATA			
2.5 STUB FFR	D.P.	.3200	ADDENDUM
125	# TEETH	.4800	DEDENDUM
50.000	P.D.	.010/.020	BACKLASH
20	P.A.	262/302 Bhn	HARDNESS