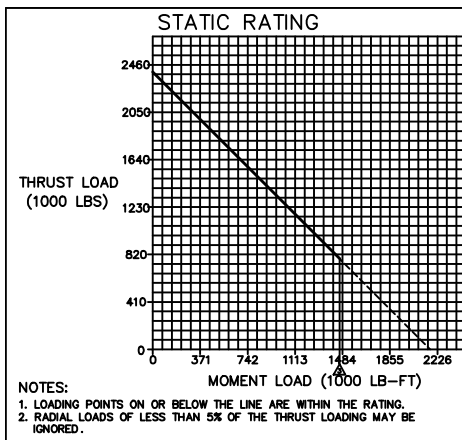


NOTES:

1. STAMP "G" AT HARDNESS GAP ON FACE OF OUTER RACE OPPOSITE VIEW "A"
2. MAX RADIAL CLEARANCE: 0.007
 MAX TILT CLEARANCE: 0.012
3. MAX AXIAL THRUST: 2,452,422 LBS
 MAX MOMENT: 2,225,606 FT-LBS LIMITED INNER RACE BOLTS @ 1,421,444 FOR GRADE 8 BOLTS; 1,847,878 FOR BOWMALLEY BOLTS (2,225,600 FOR BALL PATH).



GEAR DATA

2.5 STUB	DP	0.3200	ADDENDUM
139	# TEETH	0.4000	DEDENDUM
55.600	P.D.	0.017/0.026	BACKLASH
20°	P.A.	262/302 Bhn	HARDNESS